

Superbolt Torque Chart

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 Torque Curve for 45,000 psi Bolt Stress Torque Required For Standard Nut Torque Required For Superbolt® Torquenut Thread Diameter (In.) Torque (lb•ft) 100,000 50,000 1 2 3 4 5 6 Low torque for any size Supernut® Only Hand Tools Required Standard torque wrenches/small air tools can generate higher bolt tensions than any other bolting method available.

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Superbolt Torque Chart For regulating the tightening torque simply install a service unit directly in front of the air impact tool (filter, controller, oiler). Adjust the pressure at the controller and, thereby, the power of the air impact tool. Tighten a SUPERBOLT® jackbolt to the desired torque with torque wrench. Then, apply the air

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Read Online Superbolt Torque Chart Superbolt Multi-Jackbolt Tensioner - Nord-Lock Group Superbolt was the world's first to revolutionize nuts and bolts with multi-jackbolt tensioning (MJT) technology. Our technology has been proven in tens of thousands of successful installations and we continue to develop a multitude of solutions to solve the

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The above chart shows how Superbolt tensioners remain easy to install, even on larger sizes, compared to standard hex nuts. Only hand tools are required to tighten any diameter stud / bolt. Torque curve for 310 MPa (45,000 psi) bolt stress Torque required for standard nut Torque Nm (lb•ft) Torque required for Superbolt multi-jackbolt tensioner

Superbolt - Blotek Kft.
Superbolt tensioners are often used into blind tapped holes. Tensioners' bolt heads are more compact and fit into tighter areas; additionally, they also reduce the number of parts. Counterbores Superbolt tensioners can be provided to fit completely into small counterbores. An internal installation removal hex allows for easy turning into position.

Technical Guide for Superbolt Tensioners - Nord-Lock Group
Step 1: Tighten 4 jackbolts by hand or using a small wrench to center the main thread and to elimi- nate backlash. Tighten bolts crosswise. Step 2: Now tighten these 4 jackbolts crosswise with 50% of the recom- mended jackbolt torque. Step 3: Tighten the same 4 jackbolts cross- wise with 100%.

GB - Safe Tension
Superbolt was the world's first to revolutionize nuts and bolts with multi-jackbolt tensioning (MJT) technology. Our technology has been proven in tens of thousands of successful installations and we continue to develop a multitude of solutions to solve the next generation of bolting challenges.

Downloads for Superbolt Multi-Jackbolt Tensioning ...
Superbolt tensioners secure slurry pump cover Two sets of hydraulic wrenches were used previously, with one used to achieve 21,000 lb•ft (28,470 Nm) on the 16 perimeter bolts and another used to achieve the 35,000 lb•ft (47,450 Nm) for the cut water bolt.

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Superbolt Expansion bolts will save you a lot of time compared to the alternative. In this video we show how easy the installation process actually is. The v...

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Lock Nut Torque Chart Packer Fastener
Nord-Lock wedge-locking technology secures bolted joints exposed to severe vibration and dynamic loads Superbolt technology eliminates unsafe and time-consuming bolting methods Boltight tensioning tools provide fast, accurate and safe tightening of multiple bolts simultaneously The Expander System provides a simple and cost-effective solution to lug wear